THERMAL TREATMENT OF NON-POROUS SILICA, LJMITED CHANGES IN THE MAGNITUDE OF THE BET-C CONSTANT AND THEIR INFLUENCE ON ADSORPTION: REFERENCE DATA FOR CARBON TETRACHLORIDE ADSORPTION

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(Received 8 June 1979)

ABSTRACT

Degussa Aerosil TKBOO was thermally dehydrated in vacua over the temperature range 20-900°C. Adsorption measurements were carried out using as adsorbates both nitrogen, at liquid-nitrogen temperature, and carbon tetrachloride vapor, at 35'C. On varying the extent of thermal dehydration, marked changes in the magnitude of the BET-C constant were produced; meanwhile various non-porous samples were also formed. The nonporous reference samples were used to construct some recently developed V/V_{m} , P/P_0 *curves.* **The reference data for carbon tetrachloride adsorption is presented and discussed.**

INTRODUCTION

As previously reported [1,2], different non-porous silica aerosils have been used concurrently to construct reference data for nitrogen adsorption. In recent work based on such non-porous reference materials, silica Aerosil TKSOO has been used to construct some reference data for organic adsorbates, and it is used here to construct similar data for carbon tetrachloride. On comparing nitrogen adsorption isotherms [3] with those determined from carbon tetrachloride adsorption, some common samples appear to have no porosity characteristics, and may thus viewed as *non-porous reference* **standards for carbon tetrachloride adsorption.**

The measurable changes in magnitude of the BET-C constant observed for various non-porous reference samples will be considered as a measure of the extent of surface/adsorbate interaction. If the adsorption isotherms of carbon tetrachloride do not show hysteresis effects (cf. those of nitrogen), the adsorption values, *V/V,, are* **essentially viewed as** *reference adsorption data.*

Reference values, V/V_{m} , were frequently used to monitor other param**eters of porosity, such as pore structure and the location of adsorbate molecules. Furthermore, the assessment of the specific surface area for other** porous **samples becomes possible. Different reference data are thus required to** cover **the measurable changes in the nature of surface/adsorbate interactions (BET-C) as well as the effects of using different vapor adsorbates such as water, methanol, cyclohexane, carbon tetrachloride, etc.**

The lack of appropriate reference data for carbon tetrachloride adsorption was partially dealt with, and some recently constructed V/V_m , P/P_0 curves were introduced. In comparison with another report $[4]$ where BET-C \simeq 4-**32, the present study extends over a relatively wider change in the magni**tude of the BET-C constant, namely $4-62$, and includes four n_R , P/P_0 **curves, covering narrower ranges of the BET-C constant, namely, 4-6,15- 19,36-37 and 61-62.**

EXPERIMENTAL

Silica Aerosil TK800 was thermally dehydrated in vacua for 4 h at a series of temperatures, namely 20, 110, 200, 290, 380, 480, 510 and 9OO"C, which were identical to those used by previous workers [3,5]. These samples were designated as $T(20)$, $T(110)$, $T(200)$, $T(290)$, $T(380)$, $T(480)$, $T(510)$ and **T(900), respectively.**

Heating was carried out using a small electrical tubular furnace programmed to increase the temperature at a rate of 2.5-3.O"C min-'.

Adsorption of nitrogen at liquid-nitrogen temperature [61, and adsorption of carbon tetrachloride at 35" C [7) were both carried out using conventional volumetric apparatus_

RESULTS AND DISCUSSION

Nitrogen-specific surface areas, $S^{N₂}$, were obtained by applying the BETmethod to the nitrogen adsorption isotherms in the range $0.05-0.35$ P/P_0 , and adopting the value 16.2 Å^2 for the cross-sectional area of the nitrogen **molecule [81. The adsorption data were discussed in a previous paper [31.**

Surface areas of carbon tetrachloride, S^{CCI4}, were also obtained by apply**ing the BET-method to the adsorption isotherms in the range 0.05-0.25** P/P_0 and adopting the value of 30 \AA^2 for the cross-sectional area of the **carbon tetrachloride molecule [9,10], which may be regarded as a symmetrical sphere. The cross-sectional area is calculated using the equation of Emmett and Brunauer [9] and the molecular packing factor 1.091.**

$$
a = 1.091 (M/\rho N)^{2/3} \times 10^{16}
$$

where M is the molecular weight of adsorbate, N is Avogadro's number and ρ **is the density of the bulk liquid.**

The adsorption isotherms were invariably of type II using the classification of Emmett and Brunauer [9]. As I reported earlier [3], nitrogen adsorp**tion isotherms appear to exhibit no detectable hysteresis effects at temperatures above 110°C; therefore, the isotherms of carbon tetrachloride adsorption were determined for samples dehydrated above 110°C thus providing isotherms which show no hysteresis effects. It can be seen that the adsorption isotherms obtained exhibit high-pressure hysteresis loops which end at** relative pressures $0.70-0.80$ $P/P₀$ and only the sample $T(900)$ seems to have **no hysteresis effects. Based on previous observations, the presence of this**

high-pressure hysteresis indicates the occurrence of marked intergranular condensation (of the adsorbate) rather than detectable porosity characteristics.

The surface areas, S^{CCA} , BET-C constants and values of S_t (m² g⁻¹) are all listed in Table 1. S_t values were calculated by application of the V_1 ^{-t} **method [1,111 using earlier data 143 as** *reference standards.* **This seems to cover the changes in magnitude of the BET-C constant and to satisfy the criteria for correct analysis [1,111. The agreement between the surface areas,** S^{CG4} , and S_t (m² g⁻¹) is taken as a justification of the choice of the reference **data [4] for the proposed analysis.**

As pointed out by Brunauer [121, in the analysis of an isotherm by the t-method, it is essential that a correct *t-curve* **is employed. It is suggested that the appropriate t-curve should be based not on the chemical similarity of the adsorbent surface, but rather on the magnitude of the heat of adsorption. According to Brunauer, the magnitude of BET-C is frequently considered to be an adequate measure for testing the appropriateness of the** *t*-curve, but that the measure of agreement between S_{BET} and S_t is a more **reliable check. Furthermore, Brunauer [12] has pointed out that the BET-C constant is directly related to the free energy of adsorption (or change in chemical potential) rather than to the heat of adsorption; thus the magni**tude of the BET-C constant also depends on the P/P_o range of linearity of **the BET-plot.**

Reference to the second column of Table 1, shows that the values of the BET-C constant for samples $T(290)$ and $T(480)$ appear to represent the limited BET-C range $15-19$; also, for samples $T(380)$ and $T(510)$, a BET-C **range of about 4-6 was introduced.**

For samples $T(380)$ and $T(510)$, the BET-surface areas S^{CCl_4} are much bigger than S_t (m² g⁻¹), despite the apparent fulfilment of the criteria for a correct analysis. The marked disagreement between S^{CC14} and S_t (m² g⁻¹) **shows that the reference data [41 are less applicable for low BET-C values.**

This investigation deals with some limited changes in the free energy of adsorption (as related to the magnitude of BET-C) and their respective influence on n_B , $P/P₀$ curves.

The t-values are basically calculated by multiplying the statistical number

of monoiayers, n_R , by the unilayer thickness, t_m , further details being men**tioned elsewhere 113,143.**

$$
n_{\rm R} = V/V_{\rm m}; \quad t = n_{\rm R} t_{\rm m}
$$

The V/V_m vs. P/P_0 curves for some selected samples $T(200)$, $T(290)$, $T(380)$ and the reference data $[4]$ for BET-C \simeq 4-32 are graphically represented in **Fig. 1. The increase in the BET-C constant was followed by a marked** increase in reduced adsorption values, V/V_m , hence more gas adheres to the **surface when the free energies of adsorption are higher.**

Sample $T(380)$: BET-C \simeq 4-5 shows markedly low adsorption values, **v/v,, starting from the lower pressures and continuing to the saturation pressure,** $P/P_0 = 1.0$ **.** As is evident, the occurrence of intergranular capillary condensation seems to be dominant above $P/P_0 = 0.85$.

Sample $T(200)$ **: BET-C** $\simeq 36-37$ gives a V/V_m vs. P/P_0 curve which agrees well with the reference data [4] for BET-C \simeq 4-32 at low pressures and con**tinues to** $P/P_0 = 0.50$ **. At higher relative pressures** $(P/P_0 > 0.50)$ **, the reference** data [4] assumes higher adsorption values, V/V_m , which continue to the saturation pressure. The measurable high adsorption values (V/V_m) of the **reference data [41 at intermediate pressures indicates that the reference material contained some wide- and/or meso-pores, which naturally lead to marked multimolecular adsorption.**

Fig. 1. V/V_m vs. P/P_0 curves for some TK800 samples.

For sample $T(290)$: **BET-C** \simeq 18–19, the high V/V_m values obtained at relative pressures $P/P_0 > 0.30$ are related to the limited porosity of the **sample, as established from nitrogen adsorption measurements [31 and only the adsorption isotherm of sample T(290) exhibits a limited hysteresis loop** which ends at $P/P_0 = 0.65$, indicating limited porosity in the sample investigated. The adsorption values (V/V_m) at low pressures $(P/P_0 < 0.30)$ on adsor**bents that only contain wide pores should be identical to the adsorption on a free non-porous adsorbent [131,** so **long as the magnitude of their BET-C** constant is nearly identical. The enhanced V/V_m values at $P/P_0 > 0.30$ (cf. **Fig. 1) indicates the occurrence of measurable multimolecular adsorption at intermediate pressures and then the latter intergranular capillary conden**sation continues to the saturation pressure, $P/P_0 = 1.0$.

The reference statistical V/V_m values for sample $T(290)$ at relative pressures $P/P_0 > 0.30$ was basically reproduced from sample $T(200)$. The aspects **of using different adsorption isotherms which widely differ in their chemical nature to construct reference curves was reported earlier by Lippens et al. [l] and by Hagymassy et al. 1141.**

The different V/V_m values for these samples are listed in Table 2.

Reduced adsorption of carbon tetrachloride on TKSOO samples dehydrated at various temperatures

* Values in parentheses are V/V_m values involving multilayer adsorption and capillary **condensation.**

**** v/v, values involving only intergranular capillvy condensation.**

Fig. 2. The increased adsorption, V/V_{m} , vs. the enhanced BET-C values for some selected **TKSOO samples.**

TABLE 3

Statistical number of monolayers for carbon tetrachloride adsorption on some selected TK800 samples

Relative Pressure	Number of Monolayers, V/V_m			
P/P_{α}	Reference data [4] $BET-C \simeq 4-32$	Sample $T(900)$: BET-C \simeq 61–62	Sample $T(510)$: $BET-C \simeq 5-6$	
0.05	0.52	0.76	0.29	
0.10	0.81	0.94	0.46	
0.15	1.02	1.08	0.61	
0.20	1.11	1.18	0.80	
0.25	1.26	1.31	0.92	
0.30	1.41	1.43	1.03	
0.35	1.61	1.68	1.20	
0.40	1.76	1.85	1.37	
0.45	1.91	2.07	1.49	
0.50	2.22	2.22	1.68	
0.55	2.52	2.42	1.91	
0.60	2.87	2.76	2.18	
0.65	3.22	3.05	2.52	
0.70	3.73	3.40	2.98	
0.75	4.33	3.84	3.63	
0.80	5.04	4.68	4.29	
0.85	5.94	5.81	5.44	
0.90	7.05	$7.69*$	7.10	
0.95	8.96 f,	$10.74*$	$11.68*$	
1.00	13.59	$16.06*$	20.61 *	

** V/V,,., values* **involving measurable intergranular capillary condensation.**

Figure 2 illustrates the different V/V_m vs. P/P_0 curves for samples $T(510)$: BET-C \approx 5-6, T(900): BET-C \approx 61-62 and the reference data [4]: $BET-C \simeq 4-32$.

Sample $T(510)$: BET-C \simeq 5-6 represents a special behaviour of minimum V/V_m values starting from the lower pressures and continuing to a relative pressure $P/P_0 = 0.85$.

On comparing the V/V_m vs. P/P_0 curves for sample $T(900)$, BET-C $\simeq 61-62$, and the reference data [4], BET-C \simeq 4-32, a substantial increase in V/V_m values and also in the relative pressure (P/P_0) is noted when the magnitude of the BET-C constant is increased. As is evident, sample $T(900)$ assumes higher V/V_m values which continue to a relative pressure $P/P_0 = 0.85$.

For both the samples $T(510)$ and $T(900)$, at relative pressures above $P/P₀ = 0.85$, the occurrence of marked intergranular capillary condensation is evident, and consequently the values of V/V_m at higher relative pressures $(P/P_0 > 0.85)$ have already been reproduced [1,14] from sample $T(200)$, cf. Table 2. Different V/V_m values for these samples are listed in Table 3.

On comparing the V/V_m values and molecular adsorption values (S in μ mole m⁻²) for both the samples T(380): BET-C \simeq 4-5 and T(510): BET-C \simeq 5-6, as depicted in Table 4, the finite changes in V/V_m values at intermediate pressures were averaged $-$ without detectable approximation $-$ in a uni-

TABLE4

$P/P_{\rm o}$	Sample $T(380)$		Sample $T(510)$	
	V/V_m	$S(\mu \text{mole m}^{-2})$	V/V_m	$S(\mu \text{mole m}^{-2})$
0.05	0.25	1.38	0.29	1.58
0.10	0.38	2.08	0.46	2.53
0.15	0.50	2.77	0.61	3.36
0.20	0.63	3.46	0.80	4.44
0.25	0.75	4.15	0.92	5.07
0.30	0.94	5.19	1.03	5.70
0.35	1.06	5.88	1.20	6.65
0.40	1.25	6.92	1.37	7.60
0.45	1.50	8.30	1.49	8.24
0.50	1.88	10.37	1.68	9.31
0.55	2.19	12,10	1.91	10,58
0.60	2.50	13.83	2.18	12.04
0.65	2.18	15.56	2.52	13.94
0.70	3.19	17.63	2.98	16.47
0.75	3.69	20.40	3.63	20.08
0.80	4.31	23.86	4.29	23.76
0.85	5.25	29.04	5.44	30.09
0.90	7.25	40.11	7.10	39.28
0.95	$12.88*$	71.23	$11.68*$	64.62
1.00	$22.00*$	121.71	20.61 *	114.04

Number of monolayers, V/V_m , and molecular adsorption of carbon tetrachloride for the samples $T(380)$ and $T(510)$

 $*$ $V/V_{\rm m}$ values involving measurable intragranular capillary condensation.

fied set of n,-values representing the low BET-C values (4-6), which are listed in the second column of Table 5.

As graphically represented in Fig. 3, the infinitesimal changes in amount adsorbed (S in μ mole m⁻²) at some intermediate pressure 0.45-0.75 P/P_0 **might reflect finite changes in the extent of multimolecular adsorption. The** reduced adsorption values, V/V_m , at high relative pressures ($P/P_0 > 0.90$) was **initially reproduced from sample T(200), instead of from separate sample behaviours, which appears to contain predominantly measurable intergranular capillary condensation.**

Based on previous measurements, reference n_R vs. $P/P₀$ curves were estab**lished, which represent several limited ranges of magnitude of the BET-C constant, namely 4-6,15-19,36-37 and 61-62. The newly developed sets** of n_B were re-plotted separately as a function of relative pressure ($P/P₀$) as **shown in Fig. 4.**

The reduced adsorption values, n_R , are listed in Table 5. Finally, the *t***values were easily calculated by multiplying the statistical number of mono**layers, n_R , by the unilayer thickness t_m .

Preliminary application of recent n_R vs. P/P_0 curves on some aerosils provides a reliable measure of S_t-values, showing a good agreement with the sur**face areas calculated using the BET-method.**

TABLE5

Reference n_R values for carbon tetrachloride adsorption measurements

* Unilayer thickness $t_m = 5.30 \text{ Å}$ for cross-sectional area $\sigma = 30 \text{ Å}^2$, $t_m = 6.40 \text{ Å}$ for crosssectional area $\sigma = 25 \text{ \AA}^2$.

 ${\bf F}$ ig. 3. Molecular adsorption isotherms (S in μ mole m⁻², $P/P_{\rm 0})$ for the samples $T(380)$ and **T(510).**

Fig. 4. Reference n_R vs. P/P_0 curves for carbon tetrachloride adsorption.

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